## SPECIAL PACKAGING INSTRUCTION

Form Approved OMB No. 0704-0188

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The public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (0704-0188), 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number. PLEASE DO NOT RETURN YOUR FORM TO THIS ADDRESS

1. PART OR DRAWING NO. (CAGE) NOMENCLATURE					2. CODE IDENT	3. SPI NO.
7710822 (19207) STATOR ASSEMBLY					19207	AK03238530
4. NATIONAL STOCK NUMBER					5. DATE OF DRAWING	6. REVISION
2520-00-323-8530					02/16/2011	F
7. QUP	8. ICQ	9. UNIT PACK WT. (LB)		B)	10. UNIT PACK CU (CU FT)	11. UNIT PACK SIZE (INCHES)
001	NONE	27.0			0.567	14.0 X 14.0 X 5.0
12. MILITARY PRESERVATION (METHOD)			18. STEPS	19. REQ'D	20. DESCRIPTION	
MIL-STD-2073-1D, METHOD 42			1B		PRESERVATIVE: MIL-PRF 32033	
13. CLEANING			2C		WRAP: MIL-PRF-121, TYPE II, SIZE: 30 X 30	
MIL-STD-2073-1D, C-1			3D		CUSHIONING: ASTM-D 4727,	
14. DRYING			4E		CONTAINER: ASTM-D 5118, ST RSC, TY CF, GR 175,	
MIL-STD-2073-1D					CL DOM, SIZE: 13 1/2 X 4 3/8 X 13 1/2	
			5F		BAG: MIL-DTL-117, ST 1	I, TY I, CL F
15. PACKING			6E		CONTAINER: ASTM-D 5	5118, ST RSC, TY CF, GR W5c,
a. LEVEL A				CL WR, SIZE: 13 3/4 X 4 3/4 X 13 3/4		
MIL-STD-2073-1D AND NOTE G						
b. LEVEL B						
MIL-STD-2073-1D AND NOTE G						
16. MARKING						
MIL-STD-129						

## 17. NOTES / DRAWING

- A. QUALITY ASSURANCE PROVISIONS; PRESERVATION AND PACKING SHALL BE INSPECTED IN ACCORDANCE WITH MIL-STD-2073-1.
- B. SECURE WRAP WITH TAPE.
- C. APPLY PRESERVATIVE TO ALL UNPAINTED OR UNPLATED METALLIS SURFACES.
- D. FOR DETAILED CUSHIONING REQUIERMENTS SEE ILLUSTRATION ON PAGE 2.
- E. CLOSURE SHALL BE IN ACCORDANCE WITH ASTM-D 1974, METHOD 2B3.
- F. CLOSE BAG BY HEAT SEALING.
- G. LEVEL A: PACKING SHALL BE ACCOMPLISHED USING A CLEATED PLYWOOD BOX, CONFORMING TO ASTM-D6251, TYPE III, CLASS 1.

LEVEL B: THE UNIT CONTAINER IS AN ACCEPTABLE LEVEL B SHIPPING CONTAINER WHEN SEALED AND REINFORCED IN ACCORDANCE WITH ASTM-D1974, METHOD 2C OR 2D.

FOR BOTH LEVEL A AND LEVEL B, WHEN THE TOTAL QUANTITY TO BE SHIPPED TO THE SAME DESTINATION EXCEEDS 125 POUNDS, EXTERIOR PACKS WITHOUT SKIDS SHALL BE PALLETIZED. MIL-HDBK-774 MAY BE USED FOR GUIDANCE.

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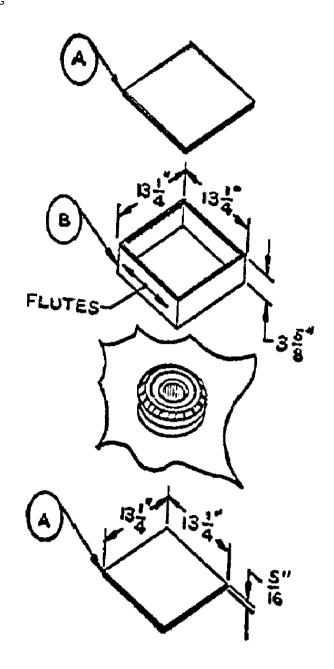
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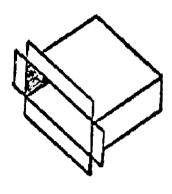
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PAD "A" 2 EA. REQUIRED.

LINER "B" 1 EA. REQUIRED.